

**ABSTRACT**

A replaceable fuser member including a thin, seamless or welded high temperature nickel sleeve, a base cushion positioned around the sleeve, a primer coat of a silane coupling agent containing epoxies on the sleeve, and an  
5 outside coating applied over the base cushion elastomer layer. The sleeve is replaceable on a mandrel positioned in an electrophotographic copying machine in a fuser station of the electrophotographic copying machine.